



EST. 1904

SUSTAINABLY FARMED AND ESTATE GROWN

### 2009 SONOMA VALLEY MAGNOLIA LANE SAUVIGNON BLANC

The Magnolia Lane name pays tribute to the lane of magnificent 100+ year old Magnolia trees that border our Wildwood Vineyards ranch entrance, under which our Sauvignon Blanc grapes are grown. Blended with small amounts of Semillon and Viognier, this is a refreshingly crisp and flavorful wine that lives up to its lovely name.

*Intense aromas of grapefruit and pineapple*

#### VINEYARDS

**Varietal mix:** 91% Sauvignon Blanc, 6% Semillon, 3% Viognier

**Appellation:** Sonoma Valley, Kunde Estate

**Clones:** Sauvignon Blanc - 1, 7, 22, 376, 530 and Musque; Semillon - ( Viognier - Tablas Creek

**Yield:** 4.8 tons per acre

**Vine Age:** 4 to 25 years

#### HARVEST

**Date:** September 1 thru 22, 2009

**Harvest Brix:** 23.3°

#### WINEMAKING

Varying the light exposure in the vines and level of ripeness at harvest in various vineyard blocks gave us a wide spectrum of flavors, from grapefruit and gooseberry to exotic Mexican guava. Skin contact with about 30% of our Sauvignon Blanc accentuates the herbal, mineral qualities of this grape. Blending Semillon and Viognier adds body and complexity to the blend. 95% of the juice was fermented at cool temperatures in stainless steel, and 5% was barrel fermented in seasoned oak barrels for crisp, clean flavors. The wine was then aged in stainless steel and oak cooperage for four months, followed by bottling in February 2010.

#### FOOD PAIRING

Oysters on the half shell or giant grilled prawns

#### WINEMAKER'S COMMENTS

“Shot through like a laser beam with intense flavors of grapefruit and pineapple, the 2009 Magnolia Lane Sauvignon Blanc jumps from the glass and envelopes the room with its seductive scent! Any who come near are powerless to resist it’s hypnotic pull, causing all to hold out their glass for more! Giant grilled prawns and skewers of summer squash and eggplant jumped on the grill, eager to be served alongside such a crisp, fresh, bountiful wine! Subtle hints of guava nectar lingered in everyone’s glass. ‘We feel so alive!’ they cried! Do we get a little carried away about our Magnolia Lane Sauvignon Blanc? Absolutely. Break out of the old routine and wake up your mouth to a refreshing new world of flavor. It’s delicious.”

*Jim Bell.*

TIM BELL, WINEMAKER



750ml bottle

RELEASE DATE . . . . . April 2010

ALC . . . . . 13.8%

RESIDUAL SUGAR . . . . . 0.35

PH . . . . . 3.26

TOTAL ACID . . . . . 0.69